



XLT3020IEXS
XLT3816IEXS
XLT1530IEX
XLT1830IEX
XLT2230IEX
XLT2530IEX
XLT2520IEX
XLT2730IEX
XLT3025IEX
XLT3020IEX
XLT3325IEX
XLT3517IEX
XLT4017IEX
XLT4014IEX
XLT4317IEX
XLT5015IEX
XLT5415IEX

Rev. 10 04/2022

HAWK
Pompe XLT I EX serie 2012
XLT I EX pumps 2012 series

XLT I EX 2012 SERIES

ORDINARY MAINTENANCE KIT / KIT MANUTENZIONE ORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XLT73020IEXS	XLT3816IEXS	XLT1530IEX	XLT1830IEX	XLT2230IEX	XLT2530IEX	XLT2730IEX	XLT3025IEX	XLT3325IEX	XLT3517IEX	XLT4017IEX	XLT4317IEX	XLT5015IEX	XLT5415IEX	
A	3- 5- 7	1.099-759.0	PLUNGER SEALS DIA. 20 mm	GUARNIZIONI PISTONE Ø20	1			•	•	•	•									
		1.099-769.0	PLUNGER SEALS DIA. 22 mm	GUARNIZIONI PISTONE Ø22									•	•						
		1.099-770.0	PLUNGER SEALS DIA. 25 mm	GUARNIZIONI PISTONE Ø25			•									•	•	•		
		1.099-771.0	PLUNGER SEALS DIA. 28 mm	GUARNIZIONI PISTONE Ø28				•												•
B	11- 12 (19 20- 21- 22) 13	1.905-686.0	COMPLETE VALVE	VALVOLA COMPLETA	1	•	•								•	•	•	•	•	
	11- 12 (19 20- 21- 22) 13	1.905-687.0	COMPLETE VALVE	VALVOLA COMPLETA					•	•	•	•	•	•						

EXTRAORDINARY MAINTENANCE KIT / KIT MANUTENZIONE STRAORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XLT73020IEXS	XLT3816IEXS	XLT1530IEX	XLT1830IEX	XLT2230IEX	XLT2530IEX	XLT2730IEX	XLT3025IEX	XLT3325IEX	XLT3517IEX	XLT4017IEX	XLT4317IEX	XLT5015IEX	XLT5415IEX	
C	3- 4- 5- 6- 7	1.905-670.0	COMPLETE SEALS PACKING DIA. 20 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø20	1			•	•	•	•									
		1.905-852.0	COMPLETE SEALS PACKING DIA. 22 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø22									•	•						
		1.905-853.0	COMPLETE SEALS PACKING DIA. 25 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø25			•									•	•	•		
		1.905-854.0	COMPLETE SEALS PACKING DIA. 28 mm	PACCO COMPLETO GUARNIZIONI PISTONE Ø28				•												•
D	34- 35- 36 37	1.099-763.0	PLUNGER DIA. 20 mm	PISTONE Ø20	3			•	•	•	•									
		1.099-776.0	PLUNGER DIA. 22 mm	PISTONE Ø22									•	•						
		1.099-777.0	PLUNGER DIA. 25 mm	PISTONE Ø25			•									•	•	•		
		1.099-778.0	PLUNGER DIA. 28 mm	PISTONE Ø28				•												•
E	2	1.099-766.0	PLUNGER OIL SEALS	ANELLI TENUTA OLIO ASTA	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	

“Q.TY by Pump” => Necessary quantity to repair one pump
 “Q.TA’ per Pompa” => Quantità necessaria per riparare una pompa

EXTRAORDINARY MAINTENANCE KIT / KIT MANUTENZIONE STRAORDINARIA

KIT	Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XL T73020IEXS	XL T3816IEXS	XL T1530IEX	XL T1830IEX	XL T2230IEX	XL T2530IEX	XL T2730IEX	XL T3025IEX	XL T3325IEX	XL T3517IEX	XL T4017IEX	XL T4317IEX	XL T5015IEX	XL T5415IEX		
F	26- 31- 43 45- 46- 47	1.905-613.0	KIT CRANKCASE SEALS	KIT TENUTE CARTER	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
G	3- 4- 5- 6- 7 8- 9- 10- 11 12 (19- 20 21- 22) 13 14- 15- 16 17- 18	1.099-781.0	COMPLETE MANIFOLD 20	TESTATA COMPLETA Ø20	1			•	•	•	•										
		1.099-782.0	COMPLETE MANIFOLD 22	TESTATA COMPLETA Ø22									•	•							
		1.099-783.0	COMPLETE MANIFOLD 25	TESTATA COMPLETA Ø25			•									•	•	•			
		1.099-784.0	COMPLETE MANIFOLD 28	TESTATA COMPLETA Ø28			•													•	•
H	38- 39- 40 41- 42	1.904-180.0	CONNECTING ROD PLUNGER ROD ASSY	PREMONTATO ASTA-BIELLA PISTONE	3	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
I	13- 14	1.904-260.0	VALVE PLUG ASSY	PREMONTATO TAPPO VAM	6	•	•								•	•	•	•	•		
		1.904-262.0	VALVE PLUG ASSY	PREMONTATO TAPPO VAM					•	•	•	•	•	•							

“Q.TY by Pump” => Necessary quantity to repair one pump
“Q.TA’ per Pompa” => Quantità necessaria per riparare una pompa

OPTIONAL

Item Pos.	Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XL T73020IEXS	XL T3816IEXS	XL T1530IEX	XL T1830IEX	XL T2230IEX	XL T2530IEX	XL T2730IEX	XL T3025IEX	XL T3325IEX	XL T3517IEX	XL T4017IEX	XL T4317IEX	XL T5015IEX	XL T5415IEX
49	9.853-428.0	THREADED BRASS PLUG G1/4	PREMONTATO TAPPO FORATO	1	•	•								•	•	•	•	•
	9.853-427.0	THREADED BRASS PLUG G1/4	PREMONTATO TAPPO FORATO	1			•	•	•	•	•	•	•					

TOOL KIT

Part Number Codice	Description	Descrizione	Q.TY by Pump Q.TA per Pompa	XL T73020IEXS	XL T3816IEXS	XL T1530IEX	XL T1830IEX	XL T2230IEX	XL T2530IEX	XL T2730IEX	XL T3025IEX	XL T3325IEX	XL T3517IEX	XL T4017IEX	XL T4317IEX	XL T5015IEX	XL T5415IEX
1.099-665.0	TOOL-KIT	TOOL-KIT	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•
1.905-659.0	OIL SEAL EXTRACTOR TOOL-KIT	TOOL-KIT ESTR. PARAOLIO	1														

IMPORTANT

IMPORTANTE

* Part available **ONLY** in kit
Disponibile **SOLO** in kit

(...) Parts pre-assembled
Parti pre-assemblate

PARTS LIST LISTA PARTI

Item Pos	Part Number Codice	Description	Descrizione	KIT	Q.TY Q.TÀ	XL73020IEXS	XL73816IEXS	XL71530IEX	XL71830IEX	XL72230IEX	XL72530IEX	XL72730IEX	XL73025IEX	XL73325IEX	XL73517IEX	XL74017IEX	XL74317IEX	XL75015IEX	XL75415IEX		
1	9.850-377.0	CRANKCASE	CARTER		1																
2*		PLUNGER OIL SEAL	ANELLO RADIALE	E	3	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
3*		"O" RING Ø1.78X37.82	"O" RING Ø1.78X37.82	A-C-G	3																
4*		PRESSURE RING 20MM	PRESSORE "U" Ø20	C-G	3			•	•	•	•										
		PRESSURE RING 22MM	PRESSORE "U" Ø22											•	•						
		PRESSURE RING 25MM	PRESSORE "U" Ø25					•									•	•	•		
		PRESSURE RING 28MM	PRESSORE "U" Ø28						•											•	•
5*		LOW PRESSURE "U" SEAL, DIA.20MM	ANELLO TENUTA "U" Ø20	A-C-G	3			•	•	•	•										
		LOW PRESSURE "U" SEAL, DIA.22MM	ANELLO TENUTA "U" Ø22												•	•					
		LOW PRESSURE "U" SEAL, DIA.25MM	ANELLO TENUTA "U" Ø25					•									•	•	•		
		LOW PRESSURE "U" SEAL, DIA.28MM	ANELLO TENUTA "U" Ø28						•											•	•
6*		INTERMED. RING 20MM	DIFFUSORE INTER. Ø20	C-G	3				•	•	•	•	•								
		INTERMED. RING 22MM	DIFFUSORE INTER. Ø22												•	•					
		INTERMED. RING 25MM	DIFFUSORE INTER. Ø25					•									•	•	•		
		INTERMED. RING 28MM	DIFFUSORE INTER. Ø28						•											•	•
7*		HIGH PRESSURE "U" SEAL, DIA.20MM	ANELLO TENUTA "U" Ø20	A-C-G	3			•	•	•	•										
		HIGH PRESSURE "U" SEAL, DIA.22MM	ANELLO TENUTA "U" Ø22												•	•					
		HIGH PRESSURE "U" SEAL, DIA.25MM	ANELLO TENUTA "U" Ø25					•									•	•	•		
		HIGH PRESSURE "U" SEAL, DIA.28MM	ANELLO TENUTA "U" Ø28						•											•	•
8*	BRASS PLUG G 3/4	TAPPO G 3/4	G	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
9*	COPPER WASHER G 3/4	GUARNIZIONE RAME G3/4	G	1																	
10*	MANIFOLD HOUSING 28/25	TESTATA Ø28/25	G	1	•	•									•	•	•	•			
	MANIFOLD HOUSING 22/20	TESTATA Ø22/20							•	•	•	•	•	•							
11*	"O" RING Ø2.62X25.07	"O" RING Ø2.62X25.07	B-G	6	•	•									•	•	•	•			
	"O" RING Ø2.62X21.89	"O" RING Ø2.62X21.89							•	•	•	•	•	•							
12*	VALVE ASSEMBLY	VALVOLA PREMONTATA	B-G	6	•	•									•	•	•	•			
	VALVE ASSEMBLY	VALVOLA PREMONTATA							•	•	•	•	•	•							
13*	"O" RING Ø2.62X26.58	"O" RING Ø2.62X26.58	B-G-I	6	•	•									•	•	•	•			
	"O" RING Ø2.62X25.80	"O" RING Ø2.62X25.80							•	•	•	•	•	•							
14*	VALVE PLUG	TAPPO VALVOLA	G-I	6	•	•									•	•	•	•			
	VALVE PLUG	TAPPO VALVOLA							•	•	•	•	•	•							
15*	MANIFOLD STUD BOLT	VITE M10X80 GEOMET	G	8																	
16*	LOCK-WASHER	ROSETTA ELASTICA	G	8																	
17*	COPPER WASHER G1/2	GUARNIZIONE RAME G1/2	G	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
18*	BRASS PLUG G1/2	TAPPO G1/2	G	1																	

Item Pos	Part Number Codice	Description	Descrizione	KIT	Q.TY Q.TÀ	XL T73020/EXS	XL T3816/EXS	XL T1530/EX	XL T1830/EX	XL T2230/EX	XL T2530/EX	XL T2730/EX	XL T3025/EX	XL T3325/EX	XL T3517/EX	XL T4017/EX	XL T4317/EX	XL T5015/EX	XL T5415/EX	
19*		VALVE SEAT	SEDE VALVOLA	B-G	6	•	•								•	•	•	•	•	
		VALVE SEAT	SEDE VALVOLA	B-G	6			•	•	•	•	•	•	•						
20*		VALVE PLATE	PIATTELLO VALVOLA	B-G	6															
21*		VALVE SPRING	MOLLA VALVOLA	B-G	6															
22*		VALVE CAGE	GABBIA VALVOLA	B-G	6															
23	9.851-503.0	HEXAGONAL SCREW	VITE M8X20		8															
24	9.851-114.0	WASHER DIA. 8.5	ROSETTA Ø8.5		8	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
25	9.850-620.0	CLOSED BEARING HOUSING	FLANGIA CHIUSA		1															
26*		"O" RING Ø2.62X71.12	"O" RING Ø2.62X71.12	F	2															
27	9.850-347.0	ROLLER BEARING	CUSCINETTO A RULLI		2															
28	9.850-194.0	CRANKSHAFT DIA. 24 MM	ALBERO Ø24		1				•											
	9.850-192.0	" " " "	" "							•						•				
	9.850-193.0	" " " "	" "								•						•			•
	9.850-191.0	" " " "	" "				•	•				•			•				•	•
	9.850-222.0	" " " "	" "						•											
29	9.850-447.0	CRANKSHAFT KET	CHIAVETTA		1															
30	9.851-287.0	OIL DIP STICK	TAPPO LIVELLO OLIO		1															
31	9.850-000.0	CRANKSHAFT SEAL	ANELLO RADIALE		1															
32	9.850-546.0	SHIM	DISTANZIALE		1															
33	9.850-604.0	BEARING HOUSING (RIGHT VERSION)	FLANGIA APERTA (VERSIONE DESTRA)		1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	9.850-605.0	BEARING HOUSING (LEFT VERSION)	FLANGIA APERTA (VERSIONE SINISTRA)																	
34*		PLUNGER BOLT	VITE PISTONE	D	3															
35*		BONDED SEAL	BONDED SEAL	D	3															
36*		PLUNGER DIA. 20 MM	PISTONE Ø20	D	3			•	•	•	•	•								
		PLUNGER DIA. 22 MM	PISTONE Ø22	D										•	•					
		PLUNGER DIA. 25 MM	PISTONE Ø25	D			•									•	•	•		
		PLUNGER DIA. 28 MM	PISTONE Ø28	D				•												•
37*		COPPER SPACER	ROSETTA RAME	D	3															
38*		PLUNGER ROD	ASTA PISTONE	H	3															
39*		CONNECTING ROD PIN	SPINOTTO	H	3															
40*		CONNECTING ROD	BIELLA	H	3															
41*		SPRING WASHER	ROSETTA ELASTICA Ø8	H	6															
42*		CONNECTING ROD SCREW	VITE BIELLA	H	6															
43*		"O" RING Ø2.62X152.07	"O" RING Ø2.62X152.07	F	1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
44	9.850-389.0	CRANKCASE COVER	COPERCHIO		1															
45*		"O" RING Ø1.78X14.00	"O" RING Ø1.78X14.00	F	1															
46*		BRASS PLUG G 3/8	TAPPO OTTONE G 3/8	F	1															
47*		SIGHT GLASS, G 3/4	SPIA LIVELLO OLIO	F	1															
48	9.851-474.0	COVER SCREW	VITE COPERCHIO		5															